

CONCOAT EP150

Solvent Base Epoxy Floor Coating

Composition and Application Field

CONCOAT EP150 is a high performance, two component, solvent based epoxy resin floor coating. The cured film forms a hard coating with excellent adhesion to concrete, and granolithic screeds, and certain metal surfaces. It cures to a semi-gloss finish, impervious finish which is easily cleaned. **CONCOAT EP150** is available in wide range of colors and in clear grade. **CONCOAT EP150** complies with BS 476, Part 7: 1971 and BS 5493 - 1971.

Advantages

- High impact resistance.
- Hard wearing – durable.
- Low maintenance costs.
- High abrasion resistance.
- Provides hygienic – impervious finish
- Primerless.
- Excellent adhesion to various substrates.
- Applicable to apply on floor and walls.
- High abrasion resistance.
- Provides hygienic – impervious finish.

Surface Preparation

All surfaces should be clean, dry and free from dust and other contaminants. Wet substrates should be used sponge dried to remove all surface water, then dried. Treat oil or grease contamination should be removed by degreaser followed by water or steam cleaning. New concrete floors should be at least 28 days and have a moisture content of less than 5%. Excessive laitance should be removed by mechanical method. Dust and other debris should be removed by vacuum cleaning. Old concrete floors damaged areas or surface irregularities should be repaired by using EPMORTAR FC two component fast curing epoxy mortar (Refer to TDS). Steel surface should be grit blasted then clean by solvent and kept to dry. Epoxy Screeds high spots or trowel marks should be rubbed down and remove dust and debris by vacuum cleaning then repair it by using EPOSCREED 10 three component epoxy screed (Refer to TDS.)

Mixing

The entire contents of the hardener container should be poured into the base container and the two materials mixed thoroughly for at least 3 minutes. Use of heavy duty slow speed power drill with a jiffy mixing blade. Mix the two components in the quantities supplied taking care to ensure hardener container is scraped clean. Do not add solvent thinners at any time.

Application Method

CONCOAT EP150 is recommended to apply in two coats. **CONCOAT EP150** can be applied to prepared surface using airless spray, brush or roller. Ensure that the area is completely coated. The second coat can be applied after the first coat has initially dried (typically 12 to 18 hours at 35°C).

Coverage

10 m² /litr at 100 microns (WFT) in two coats.

Cleaning

Tools and equipment can be cleaned immediately by using THINNERCOAT 10 organic solvent.

Package

16 litre pack (including colored base and hardener)

Technical Properties

Mixed Density	1.3 + 0.05
Volume Solids	70 % ± 5
ASTM D 2823 - 91	
Application Temperature	12°C to 35°C
Tack Free Time	1-2 hours at 35°C
Initial Hardness	20 hours at 35 °C
Pot Life	5 hours at 35 °C
Full Cure	5 days at 35°C
Shore D Hardness	80
ASTM D 2240 – 91	
Pull – Off (On concrete)	2.5 N/mm ²
ASTM D 4541 – 85	
Abrasion Resistance	100 cycles 0.5 -1.0 mg
(ASTM D 1044-85, CS-17	500 cycles 35 – 45 mg
Wheel, 500 gm load)	1000 cycles < 90 mg
Chemical Resistance:	
	Gasoline Excellent
	Petrol Excellent
	Diesel Excellent
	Engine Oil Excellent
	NaOH 20% Good
	H ₂ SO ₄ 10% Good
	HCl 10% Good
	Acetic 5% Good
	Brake Fluid Excellent

Storage and Shelf Life

Product should be stored at 25°C in dry conditions. 12 months in tightly closed container.

Flammability

CONCOAT EP150 and THINNERCOAT 10 are flammable materials so do not expose to naked flames during application.

Health and Safety

The application of material should be in good ventilation and avoid inhalation of the vapors. Use goggles and vinyl gloves. In case of contact with eyes, rinse immediately with plenty of clean water, do not use solvent and seek medical attention immediately. The product complies with environmental and occupational health & safety standards ISO 14001 and OHSAS 18001.